



MILWAUKEE ELECTRIC TOOL CORPORATION

WWW.MILWAUKEETOOL.COM

13135 West Lisbon Road ● Brookfield, Wisconsin 53005 ● 262-781-3600 ● Fax 262-783-8508

To Whom it Concerns,

Milwaukee® M12™ & M18™ Press Tools, jaws and ring sets are approved in North America for the installation of fittings as indicated in the matrix below:

	VIEGA									Mueller Industries		"Apollo" Valves / Elkhart Products (EPC)		Anvil		NIBCO®		Wolverine Brass®	Parker Sporlan/ RLS	Standard PEX Fittings		
	ProPress® 1/2" - 2"	ProPress® G (Gas) 1/2" - 2"	ProPress® XL-C (Copper) 2-1/2" - 4"	ProPress® for Stainless Steel 1/2" - 2"	ProPress® XL-S (Stainless Steel) 2-1/2" - 4"	MegaPress® 1/2" - 2"	MegaPress® G (Gas) 1/2" - 2"	MegaPress® XL 2-1/2" - 4"	PureFlow™ PEX Press 3/8" - 1"	PureFlow™ PEX Press 1 1/4" - 1 1/2"	PureFlow™ PEX Press 1 1/2" - 2"	Streamline PRS™ 1/2" - 2"	Streamline PRS™ 2 1/2" - 4"	1/2" - 2" ApolloPress® Fittings	2-1/2" - 4" ApolloPress® Fittings	AnvilPress™ Copper 1/2" - 2"	AnvilPress™ Stainless Steel 1/2" - 2"	1/2" - 2" Copper Fittings	2-1/2" - 4" Copper Fittings	1/2" - 1" Press Fittings	1/4" - 1-3/8" Zoomlock (refrigeration)	ASTM F1807 & F2159 (PEX Crimp) 3/8" - 1 1/4"
M18™ Short Throw Press Tool 2674-20									X												X	Up to 1" PEX Crimp Jaws for M18™ Short Throw Press Tool
M12™ FORCE LOGIC™ Press Tool 2473-20	X	X		X		X	X		*RIDGID® Compact Jaws for PureFlow™ (no 3/8")	X	X		X		X		X		X	X	*RIDGID® Compact Jaws for ASTM F1807 (no 3/8" or 5/8")	
M18™ FORCE LOGIC™ Press Tool 2673-20 (discontinued)	X	X	X	X	X	*M18™ Black Iron Press Jaws & Rings	*M18™ Black Iron Press Jaws & Rings		*RIDGID® Standard Jaws for PureFlow™ (no 3/8")	X	X	X	X	X	X	X	X	X	X	X	X	
M18™ FORCE LOGIC™ Press Tool 2773-20	X	X	X	X	X	*M18™ Black Iron Press Jaws & Rings	*M18™ Black Iron Press Jaws & Rings		*RIDGID® Standard Jaws for PureFlow™ (no 3/8")	X	X	X	X	X	X	X	X	X	X	X	X	
M18™ FORCE LOGIC™ Long Throw Press Tool 2673-20L (discontinued)	X	X	X	X	X	*M18™ Black Iron Press Jaws & Rings	*M18™ Black Iron Press Jaws & Rings	*M18™ IPS XL Rings	*RIDGID® Standard Jaws for PureFlow™ (no 3/8")	X	X	X	X	X	X	X	X	X	X	X	X	
M18™ FORCE LOGIC™ Long Throw Press Tool 2773-20L	X	X	X	X	X	*M18™ Black Iron Press Jaws & Rings	*M18™ Black Iron Press Jaws & Rings	*M18™ IPS XL Rings	*RIDGID® Standard Jaws for PureFlow™ (no 3/8")	X	X	X	X	X	X	X	X	X	X	X	X	

X= Compatible
 * = Must be used in conjunction with
 ■ = Not designed for

Milwaukee® M12™ & M18™ Force Logic™ Press Tools are approved for use only with the jaws and ring sets indicated in the matrix below. Do not use Milwaukee press tools with any jaw/ring that has not been approved by Milwaukee®.



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	RIDGID® Compact Jaws for ProPress® 16958, 16963, 16978, 31228	RIDGID® Standard Jaws for ProPress® 76652, 76657, 76662, 76667, 76672, 76677	RIDGID® ProPress® XL-C™ Rings 21878, 20543, 20548, 20553	RIDGID® Press Snap™ Soil Pipe Cutter 34403	RIDGID® MegaPress® Jaws & Rings 37958, 37963, 37968, 21878, 37973, 37978, 37983	RIDGID® Compact Jaws for PureFlow™ 17003, 17008, 17013, 17018, 19813, 22683, 22688	RIDGID® Standard Jaws for PureFlow™ 22653, 22658, 22663, 22668, 22673, 22678, 35343	RIDGID® Compact Jaws for ASTM F1807 22958, 22968, 22973, 22978	RIDGID® RJ Series Jaws for Zoomlock™ 770210, 770211, 770212, 770213, 770214, 770215, 770216, 770217, 770218, 770219	Klauke® UAP2/UNP2 Pressing Jaw Size 1, Size 2 & Size 3	Rothenberger 015222X, 015223X, 015224X, 015225X, 015226X, 015227X
M12™ Force Logic™ Press Tool 2473-20	X					X		X	X		
M18™ Force Logic™ Press Tool 2673-20 (discontinued)		X	X	X	X		X			X	X
M18™ Force Logic™ Press Tool 2773-20		X	X	X	X		X			X	X
M18™ Force Logic™ Long Throw Press Tool 2673-20L (discontinued)		X	X	X	X		X				X
M18™ Force Logic™ Long Throw Press Tool 2773-20L		X	X	X	X		X				X

X= Compatible

It is the responsibility of the installing contractor to determine the compatibility of the pipe and fittings used for the connection. Fittings should be installed per the manufacturer’s instructions. Contact the fitting manufacturer for specific information on their system. Jaw cleanliness and jaw inspection are an integral part of creating a reliable, permanent connection and are the responsibility of the installer. For the latest listing of approvals, visit milwaukeeetool.com. For technical or service assistance, contact Milwaukee Customer Service at 1-800-729-3878.

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 RIDGID®